AKStool
- Butler
Works

Exhibit 10<sup>5</sup>

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## JOB SAFETY AND HEALTH ANALYSIS

Department:	Trucks		JSHA:	Trucks - 600B - Electrical Steel Colls	
Document Owner:	Ed Tassey	yes yes	Date:	2/1/01	
Signature:	( Iwwww &	& Cottoning	Job:	Hauling Colls-Intra Plant	
Doc. Owner Name:	Ed Tassey	sey /	Occupations:		
Required Personal Protective	Hard hat,	Hard hat, side shield glasses, metatarsal safety shoes, long sleeved	<u>а</u>	MSDS(S) Associated with the Job:	
Equipment:	times whe	shirt, gioves, valid Felilisyivalita CDE licerise, wear seat beits at an times when in company vehicle, cut protection Kevlar arm guards,			
	and flame	and flame resistant clothing.			
		POTENTIAL ACCIDENTS/ILLNESSES			
BASIC JOB STEPS	EPS	KNOW	SA	SAFE JOB PROCEDURES	ACCIDENTS
Break the job down into basic steps that tell what is done first, what is done next, and so on.	ext, and so on.	Contacted by CO -	For each potential accident/line do to avoid the accident/liness.	For each potential accident/illness, ask yourself what exactly should the employee do or not do to avoid the accident/illness.	accident.
		CV - Struck against F - Fail CV - Contact with SO - Strain-overexention CI - Caught in E - Exposure (occ illness)		-	
1. Check and service equipment.	equipment.	1. A. CB - Other equipment.	1. A. Keep in clear of	Keep in clear of other moving equipment	
		B. SB - Hood of truck falling on	B, Clean snow off	(trucks, etc.). Clean snow off hood in winter, and open hood by the front	
		hand.	hand hold. Do	hand hold. Do not lower hood with sides of fenders.	
2		C. (CB) –Hot motor when	C. Wear gloves w	Wear gloves when checking oil and water. Use shop rags	
		checking on and water.	carefully.	carefully.	
		D. F - Different level and same level. Slipping and tripping on	D. Use handles wi of truck. Bloc	Use handles when getting on truck. Oil and grease on bed of truck. Blocking, chains, binders, tarps. Blocking	
		blocking, etc.	holders should	holders should be placed in order. De-icer, salt, and sand are to be used if bed of truck has ice on it. Sweep bed	
				Use truck stairs (where available) for	
1			mounting and truck stairs on	dismounting the bed of the truck. Keep	
	x		the truck. Mal	the truck. Make sure wheel locks are operating properly.	
				Check out stairs before use for any wear or damage.	
		E. SO – Lifting tarpaulins and blocking	E. Lift properly u Don't jerk lift.	Lift properly using your legs. Keep your back straight. Don't jerk lift.	
		F. (CB) $-$ Fire and explosion when	F. Turn engine o	Turn engine off. No smoking or open flames when	
		filling fuel tank.	filling fuel tau truck. Avoid	filling fuel tank. Ground fueling nozzle on frame of truck. Avoid spilling the fuel.	

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Department: Trucks Document Owner: Ed Tassey	Ŷ	JSHA: Trucks – 600B – Electrical Steel Colls Date: 2/1/01	
BASIC JOB STEPS	POTENTIAL ACCIDENTS/ILLNESSES OR KNOWN HAZARDS		ACCIDENTS
2. Driving to and from departments to load and unload coils.	<ol> <li>A. SB – Railroad and other equipment.</li> </ol>	2. A. Drive within the legal speed limits. Do not take chances to save time. Obey all traffic laws. Do not drive too fast for conditions. (Weather) Stop at blinking red lights.	•
	<ul> <li>B. SA-Building and surrounding vehicles.</li> </ul>	<ul> <li>B. When entering any job site, it is the drivers responsibility</li> <li>to observe the surroundings around the job site. If not sure of truck clearance. STOP, get out of truck and</li> </ul>	
		observe area for truck clearance. Get help if needed. Make sure both mirrors are clean and adjusted properly. When help is needed, make sure window is rolled down,	
	C. SB – Struck against the cab.	C. Road condition, construction areas. Wear seat belts. Watch for unexpected traffic movements. Avoid jamming of brakes.	
	D. SA – Cab hitting building door.	D. Have all doors completely open when entering or exiting buildings. Make sure that tractor and trailer are completely clear of building and door before using automatic door opener/closer.	
	E. SB – Backing into buildings.	<ul> <li>E. When backing into buildings, keep your visibility good.</li> <li>Observe overhead cranes, tractor, and pedestrian movement. Turn on flashing amber lights, fourway</li> </ul>	
		flashers, back-up alarm must be working. If entering a building with railroad access, call the Yard Master for	
		B-1.02-7. The light above the railroad doorways must he red to enter. The light must be changed by the	
	1	department supervisor only. When leaving the building, remove derails, orange cones and notify the Yard Master	
	F. F – Different levels.	to cancel the clearance. F. When dismounting tractor, observe area for uneven surface or foreign material before stepping down.	
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T: Do not exceed the weight capacity of the trailers. CRNO trailer is 60 ton and Hilltop trailer is 45 ton. Do not chain or bind electrical coils. Set electrical coils in "V" trough in trailer or haul eye to the sky.
 Driver will haul one full box of coils at a time and exercise accords with the sky. Driver will haul one full box of coils at a time unless exceeds weight capacity of number one.

Document Owner: Ed Tassey	30Y	JSHA: Trucks – 600B – Electrical Steel Colls Date: 2/1/01	
BASIC JOB STEPS	POTENTIAL ACCIDENTS/ILLNESSES OR KNOWN HAZARDS	SAFE JOB PROCEDURES	ACCIDENTS
3. Loading and unloading coils.	3. A. SB - Coil and hook.	on bed of truck when crane is loading and	
	<ul><li>B. SB – Telescoping coil.</li><li>C. SB – Bands.</li></ul>	<ul> <li>B. Keep in clear when crane is lowering coil on truck.</li> <li>C. Check bands to make sure that they are on tight. On large coils, do not load unless they are banded with two bands and one cross band.</li> </ul>	
<ol> <li>Operating coil cover for CRNO trailer.</li> </ol>	4. A. CB - Rollers and coil cover.	<ol> <li>A. Keep fingers clear of line of travel of coil cover while opening or closing.</li> </ol>	
	B. SB - Crane hook striking coil cover.	<ul> <li>B. Slide coil cover to opposite side away from crane hook while loading or unloading coils.</li> </ul>	
5. Using metal cover on Hilltop coils.	5. A. SB - Cover.	5. A. Stay clear when crane is setting cover on truck. Make	
		<ul> <li>B. Keep off truck when loading coils and cover.</li> <li>C. Do not guide cover by hand, <u>STAY CLEAR</u>!!! Use positioning devise as required.</li> </ul>	
<ol> <li>Hooking or unhooking trailer from tractor.</li> </ol>		<ol><li>A. Use good body position and do not exert pressure on crank when dollies are completely down.</li></ol>	
	B. F - Slips and falls.		
		<ul> <li>F. When disconnecting the wet line from the trailer, store it in a secure position.</li> </ul>	(r
7. Parking equipment.	к.	7. A. Shut down motor. Place in lowest gear. Set the EMERGENCY BRAKE.	
	B. SB - Locomotive.	B. When parking around railroad tracks, keep at least six (6) foot clearance.	

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		3/21/01 Revised NOTES
PH	3	2/14/01 Revised Item 1-C
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INITIALS	PAGE NO.	
		REVISION REGISTER
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ACCIDENTS		BASIC JOB STEPS OR KNOWN HAZARDS SAFE JOB PROCEDURES
	al Steel Colls	Department:       Trucks       JSHA:       Trucks – 600B – Electrical Steel Colls         Document Owner:       Ed Tassey       Date:       2/1/01
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